HYDRAULIC EXCAVATOR

- **Model Code:**
  - Backhoe: ZX850LC-3 / ZX870LCH-3
  - Loading shovel: ZX870H-3

- **Engine Rated Power:** 397 kW (532 HP)

- **Operating Weight:**
  - Backhoe: ZX850LC-3: 82 200 kg / ZX870LCH-3: 84 000 kg
  - Loading shovel: ZX870H-3: 82 800 kg

- **Backhoe Bucket:**
  - SAE, PCSA Heaped: 2.9 - 4.5 m³
  - CECE Heaped: 2.6 - 3.9 m³

- **Loading Shovel Bucket:**
  - PCSA Heaped: 3.6 - 4.4 m³
The New Generation Hydraulic Excavators

The Hitachi ZAXIS-3 series new-generation hydraulic excavators are packed with a host of technological features - clean engine, Hitachi traditional hydraulic technologies, and strong undercarriage and front attachment, plus well matching of power and speed.

The ZAXIS-3 series can get the job done with proven productivity, durability, and reliability, especially in heavy-duty excavation and quarry operations.

- Clean engine complies with the emission regulations EU Stage III A
- Low noise design complies with the EU noise regulation 2000 / 14 / EC, stage II
Productivity
Increased digging force
Enhanced boom recirculation system
Boom mode selector helps to reduce shaking and jerking of body during scraping operations
Larger-diameter front piping
Combined operation of boom and arm
New bucket regenerative system
High power yet low fuel consumption
Common rail type fuel injection system
Cooled EGR system
Page 4-5

Durability and reliability
Increased loading capacity of swing bearing
Enlarged upper and lower rollers, idlers and sprockets
Pressed master pins
Strengthened idler pedestal
Strengthened track links
Improved idler bracket
Full track guard provided standard (ZAXIS 870H / 870LCH)
Enlarged pins
Strengthened arm and boom
Strengthened general-purpose bucket
Strengthened H-bucket for heavy-duty
Page 6-7

Operator comfort
High visibility inside cab
Short stroke levers
Wide foot space
Comfort designed seat
Improved controllability and operator comfort
Page 8-9

Multi function monitor
Maintenance support
Attachment support system
Multi-language selection
Rear view camera
Theft deterrent system
Fuel consumption monitoring
Page 10-11

Safety measures
CRES II cab
(ZAXIS 850LC is standard equipped)
H/R cab
(ZAXIS 870H / 870LCH is standard equipped)
Cab right guard
Evacuation hammer
Pilot control shut-off lever
Page 14

Environment measures
A cleaner machine
A quieter machine
A recyclable machine
Page 15

Parts & service
Page 16

e-Service Owner’s site
Page 17

Specifications
Page 18-35

Notes: Some of the pictures in this catalog show an unmanned machine with attachments in an operating position. These were taken for demonstration purposes only and the actions shown are not recommended under normal operating conditions.
World-Class Productivity

To yield high production yet maintain low fuel consumption, such was the objective of the development of a new engine and hydraulic system for the ZAXIS 850LC / 870LCH / 870H.

Production: Approx. 7% Increase

(vs. Conventional Model)
Advanced Hydraulic Technologies

Increased Digging Force

14% more bucket digging force and 8% more arm digging force*.  
*At power boost mode / vs. Conventional model

Enhanced Boom Recirculation System

In combined operation of boom lower and arm, arm speed can be increased by approximately 15% over the conventional. Pressurized oil from boom cylinder bottom side is delivered to boom cylinder rod side to lower the boom, assisted by boom weight. Conventionally, pressurized oil from pump is delivered to boom cylinder rod side to lower the boom. The new system also allows efficient combined operation of swing and boom lower.

Combined Operation of Boom and Arm

In combined operation of swing + boom lower + arm roll-out, or in leveling (boom lower + arm roll-out), arm roll-out speed can be increased greatly. Here’s why. A variable throttle, provided in the arm circuit, adjusts the flow when needed to reduce hydraulic loss in combined operation with arm roll-out.

Boom Mode Selector

The amount the body can be lifted or pulled by the front of machine can be ON or OFF selected. This helps to provide for more comfortable operation and contributes to longer component service life.

Larger-Diameter Front Piping

Arm piping is increased in diameter to reduce hydraulic loss (theoretically 8%) for speedy front operation.

Development Concept of New Engine

High Power Yet Low Fuel Consumption

10% Increase in output (vs. Conventional model)  
• 397 kW (532 HP) / 1 800 min⁻¹

The new clean engine, complying with the emission regulations Tier 3 in US (EPA) and EU Stage III, can reduce fuel costs by electronic control.

Common Rail Type Fuel Injection System

Electronic control common rail type fuel injection system drives an integrated fuel pump at an ultrahigh pressure to distribute fuel to each injector per cylinder through a common rail. This enables optimum combustion to generate big horsepower, and reduce PM* and fuel consumption.

Cooled EGR** System

Exhaust gas is partially mixed with intake air to lower combustion temperature for reducing NOx and fuel consumption. What’s more, the EGR cooler cools down exhaust gas to increase air concentration for complete combustion, reducing PM*.

* Particulate Matter  
** Exhaust Gas Recirculation
A Solid Base for a Long Life

Strengthened undercarriage for higher durability even in heavy-duty applications.
**Strengthened Undercarriage**

**Increased Loading Capacity of Swing Bearing**

The swing circle ball bearing utilizes more balls to boost the loading capacity of the swing circle by approximately 12%, allowing stable swing even in tough operation*.

**Enlarged Upper and Lower Rollers, Idlers and Sprockets**

Upper and lower rollers are widened to increase contact areas, and idlers and sprockets are increased in diameter for more durability and mobility.

**Strengthened Track Links**

The boss diameter of each track link is increased by approximately 10%. The thickness of each track link is also increased by approximately 65%. Thicker track links extend service life*.

**Pressed Master Pins**

The master pin of each track link is pressed, instead of the master pin using a pin retention to avoid disengagement.

**Strengthened Idler Pedestal**

The bearing length of the idler pedestal is extended by approximately 54% to increase durability and service life*.

**Improved Idler Bracket**

The idler bracket is thickened for rigidity to prevent deformation and increase durability.

**Strengthened H-Bucket for Heavy-Duty**

The heavy-duty bucket is reshaped, and bucket parts are strengthened to increase durability.

**Strengthened Upper Roller Bracket**

The upper roller bracket wall is thickened for higher strength.

**Full Track Guard Provided Standard (ZAXIS 870H / 870LCH)**

Full track guards are provided standard. Full track guards protect track links and lower rollers from damage and deformation. Moreover, they also keep out stones, preventing the overload to the undercarriage to reduce wear and damage.

* vs. Conventional model

**Strengthened Front Attachment**

**Enlarged Pins**

Pins, used throughout the front attachment, are increased in diameter for strengthening.

**Strengthened Arm and Boom**

The arm and boom are strengthened by thickening and using stronger material.

**Strengthened General-Purpose Bucket**

Bucket teeth are reshaped as Super-V teeth for smooth penetration and higher production. Bushings are utilized at both ends of a bucket pin to eliminate clearances, preventing jerky operation.

**Strengthened H-Bucket for Heavy-Duty**

The heavy-duty bucket is reshaped, and bucket parts are strengthened to increase durability.
A New Standard in Operator Comfort

The operator's seat of the ZAXIS-3 series gives the operator an excellent view of the jobsite. On the widescreen colour LCD monitor the operator can see what is behind the machine. Ample legroom, short stroke levers and a large seat ensure optimum working conditions for the operator during long hours.
The ZAXIS-3 series cab has been redesigned to meet demands of customers. From the operator’s seat the operator has an excellent view of the jobsite. On the widescreen colour LCD monitor the operator can see machine conditions and with the rear view camera, what is behind the machine. Ample legroom, short stroke levers and a suspension seat ensure optimum working conditions. The seat features horizontal, vertical adjustments and has a backrest contoured for comfort, with a HITACHI logo.

Wide adjustable armrests and a retracted seat belt are included. Short stroke levers allow for continuous operation with less fatigue. The cab is pressurized to keep out dust. Noise and vibrations are kept to a minimum due to the elastic mounts, filled with silicone oil, the cab rests on.

Visibility is improved especially for the right downward view. Sliding windows on the front (ZAXIS 850LC) and side enable direct communication between operator and other workers. Foot space has increased and travel pedals have been redesigned for easier operation. A flat floor allows for easy cleaning. Ergonomic controls and switches, fully automatic air conditioner and a radio complete the package.
Embedded Information Technology

The ZAXIS-3 series is equipped with a widescreen colour LCD monitor with adjustable contrast for day and night shifts. With the monitor the operator can check maintenance intervals, select work modes, monitor fuel consumption, and connect to the rear view camera. A theft deterrent system and multi-language selection is also available.

Multi function monitor

The colour LCD monitor, located in the cab, indicates coolant temperature, fuel level, and maintenance data. It also allows one-touch adjustment of the attachment. The display can also be adjusted to day or night shift.

Attachment support system

(work mode selector)

The work mode can be selected from the multi-function monitor inside the cab. Pump flow in the selected work mode can be monitored.

Maintenance support

Replacement timing of hydraulic oil and fuel filters is alerted to the operator through the LCD monitor according to the schedule preset by the user each time when turning the key switch. The scheduled maintenance can prevent the failure of the machine.

Multi-language selection

The menu allows selection from 12 languages.
The theft deterrent system requires the entry of an encryption code to the multifunctional monitor each time when starting the engine to prevent theft and vandalism.

The electronic immobiliser requires the entry of an encryption code to the multifunctional monitor each time when starting the engine to prevent theft and vandalism.

The wide-screen colour LCD, teamed up with the rear view camera on the counterweight, provides rearward viewing. The rear view camera automatically works when traveling, and can also be manually turned on with a select switch on the monitor.

Fuel consumption per operating hour is computed, and the result is displayed on the LCD monitor. This information suggests refuelling timing, and guides energy-saving operation and efficient job management.
Simplified Maintenance

Focusing on simplified maintenance, including easy inspection, service and cleaning.
In addition to a pre-filter, dual main fuel filters are provided standard to reduce clogging of the fuel line to the engine. The engine oil pan is fitted with a drain coupler. When draining, an associated drain hose is connected to the drain coupler. The drain coupler is reliable, avoiding oil leakage and vandalism. The sidewalk is widened from 340 mm (Conventional model) to 510 mm for smooth walking from cab to rear. The sidewalk is the field-proven split type that permits the detaching of its rear when traveling or operating on rough terrain.

The fresh air filter for the air conditioner is relocated to cab door side from conventional location behind the operator seat. This allows easy cleaning and replacement of the fresh air filter, like the air circulation filter inside the cab.

The radiator and oil cooler are laid out in a parallel arrangement, instead of the conventional in-line arrangement. This parallel arrangement is significantly easier to clean around the engine. The air conditioner condenser can be opened for easy cleaning of the condenser and the oil cooler located behind.

Extended Maintenance Intervals

**Automatic Lubrication / Repositioned Bucket Lubricating Points**

The front attachment is automatically lubricated, except for bucket lubricating points at the top of arm that are repositioned for side lubrication.

**Enlarged Fuel Tank**

The fuel tank is enlarged, increasing the capacity from 900 litres (Conventional model) to 1200 litres. Refueling intervals (when filled fully) extend from 17 to 18 hours.

**Extended Hydraulic Oil Filter Change Intervals**

Hydraulic oil filter change intervals are extended from 500 hours (Conventional model) to 1000 hours to help reduce running costs.
Safety Features
An array of safety devices for enhanced safety.

Protecting the Operator from Tipping Accident

CRES II Cab
(ZAXIS 850LC Standard Equipped)

The CRES II cab is designed to help with “just in case” protection for the operator. Safety in case of tipping is improved. The cab top can withstand four-fold loading.

H/R Cab
(ZAXIS 870H / 870LCH Standard Equipped)

The H/R cab utilizes the reinforced front window and FOPS* at the roof for protection against falling objects.
The front glass window, made of straight-laminated, is fixed to shut out dirt and debris. The cab provided with a full guard satisfies the OPG** (Level II) cab requirements stipulated by ISO.

* Falling Object Protective Structure
** Operator Protective Guards

Additional Features

Cab Right Guard
Evacuation Hammer
Pilot Control Shut-Off Lever

Other features include a retractable seatbelt, evacuation hammer and emergency engine shut-off switch. A shut-off lever for pilot control helps to prevent unintentional movements.
Environmental Features

Boarding a clean engine complying with the rigorous emission regulations.

A Cleaner Machine

The ZAXIS-3 series is equipped with a clean but powerful engine to comply with Tier 3, and Stage III A. An engine emission regulations effective in the U.S. EPA and European Union from 2006. Exhaust gas is partly recombusted to reduce particulate matter (PM) output and lower nitrogen oxide (NOx) levels.

A Quieter Machine

Engine noise is reduced by approximately 2 dB with the robust engine. It goes without saying that the engine meets the EU noise regulations. The engine cooling fan is a large 120 mm diameter variable-speed electrohydraulic fan. This fan automatically starts when temperature comes into the high temperature range, ensuring low noise operation. A proven large muffler is provided to reduce sound and exhaust emissions greatly.

A Recyclable Machine

Over 97% of the ZAXIS-3 series can be recycled. All resin parts are marked to facilitate recycling. The machine is completely lead-free. The radiator and oil cooler are made from aluminium and all wires are lead-less. In addition, biodegradable hydraulic oil is available for jobsites where special environmental care is required.
Parts & Service

Over the years, we have gained experience in one of the most competitive service markets in the world - Japan. Using our know-how in dealing directly with customers, we have created a worldwide support system that is highly capable.

Parts

HITACHI only offers genuine high quality parts. We guarantee that these parts have high performance and long life. We manage around 1,000,000 types of parts all around the world. They are designed and built to be the best match for your HITACHI equipment. HITACHI has a global parts distribution network that makes sure you get what you need as quickly as possible. We have more than 150 dealers worldwide who provide the closest support for your needs.

In most cases, your dealer will have the replacement part that you require. If a dealer does not have a certain part, he can order it from four fully stocked parts depots located across the world. These distribution centres are all connected by an on-line system that gives them access to shared information on stocks, such as the number and type of available parts.

The depots, which in turn are stocked by a parts centre in Japan, minimize delivery time and enable you to get your parts as efficiently and quickly as possible.

Service

Our goal is to “keep customer equipment at a maximum performance level”. To fulfill this goal, we have set more than 150 dealers all over the world. They have highly trained technicians, and provide a number of support programs.

HITACHI provides a unique extended warranty program called HITACHI Extended Life Program, or HELP. To minimize downtime during troubleshooting, we developed a PDA based diagnostic system called “Dr. ZX”. To keep our customers’ equipment in top running shape, good service is indispensable. We believe personnel training is the key to providing the best service.

If you would like more information regarding parts and/or service, please ask your nearest HITACHI dealer. Not all programs and/or services are available in every market or region.
Remote fleet management with e-Service Owner’s Site

Reduce maintenance effort and costs for your machine fleet with e-Service Owner’s Site; latest machine information of each of your machines available on-line, in your office.

e-Service Owner’s Site features

Operation
Remote access to all relevant machine operation information such as daily operating hours and machine fuel level as well as historically cumulated temperatures and pressures.

Maintenance
For each machine, maintenance history as well as recommended maintenance due is displayed in one view, allowing for accurate and efficient fleet maintenance management.

Location
In addition to any general GPS function, GIS (Geographical Information System) will not only show the geographical position of each machine with immediate serial number identification, it will also allow for dedicated multiple machine searches using specific operational information as search criteria.

e-Service Owner’s Site is an on-line fleet management tool offered by HCME to each of its customers. It will present all operational information and location of your machines on a PC in your office, giving you an up to date overview of your machines, allowing for full fleet control. Each machine will regularly send its operational data to a satellite and from there, via a ground station to a Hitachi server. The data collected in the server will then be processed and directed to each customer around the world. Your machine information will be available through a secure internet connection for you and your dealer. This communication chain is operational 24h a day, each day of the year. It will support your job planning, help you maintain your machine and allow for enhanced service and trouble shooting support by your local dealer, all directly contributing to reduce downtime and increase the cost performance of your fleet.

All new ZAXIS-3 and ZW machines supplied by HCME will have a satellite communication unit installed as standard*, meaning each owner can directly enjoy the benefits of e-Service Owner’s Site. Your local dealer will be able to give you access to e-Service Owner’s Site.

Check and monitor each of your machines from your office

Enhanced service support from your local dealer

Actual geographical location of each of your machines

e-Service Owner’s Site features

Operation
Remote access to all relevant machine operation information such as daily operating hours and machine fuel level as well as historically cumulated temperatures and pressures.

Maintenance
For each machine, maintenance history as well as recommended maintenance due is displayed in one view, allowing for accurate and efficient fleet maintenance management.

Location
In addition to any general GPS function, GIS (Geographical Information System) will not only show the geographical position of each machine with immediate serial number identification, it will also allow for dedicated multiple machine searches using specific operational information as search criteria.

*(1) Satellite communication may be forbidden by the local regulatory standards (including safety standards) and legal requirements of the particular country where you wish to use it. Please contact HITACHI dealer for details.

*(2) Satellite communication basically allows for worldwide coverage. Contact your local dealer for the latest situation on actual satellite communication availability for your country or specific jobsite.

*(3) If transmission of the satellite signal is hindered in any way, satellite communication may not be possible.
ZX850LC-3 BACKHOE

ENGINE
Model .................................. Isuzu AH-6WG1XYSA-03
Type ................................. 4-cycle water-cooled, direct injection
Aspiration ......................... Turbocharged
No. of cylinders ............... 6
Rated power
ISO 9249, H/P mode:
Without Fan net ....... 397 kW (532 HP) at 1 800 min⁻¹ (rpm)
EEC 80/1269, H/P mode:
Without Fan net ....... 397 kW (532 HP) at 1 800 min⁻¹ (rpm)
Maximum torque ....... 2 250 Nm (229 kgf·m) at 1 600 min⁻¹ (rpm)
Piston displacement .. 15.681 L
Bore and stroke ....... 147 mm x 154 mm
Batteries ................. 2 x 12 V / 170 Ah

HYDRAULIC SYSTEM
- Work mode selector
  General purpose mode / Attachment mode
- Engine speed sensing system
  Main pumps ............ 2 variable displacement axial piston pumps
  Maximum oil flow .. 2 x 528 L/min
  Pilot pump ............ 1 gear pump
  Maximum oil flow .. 30 L/min

Hydraulic Motors
Travel ......................... 2 axial piston motors with parking brake
Swing ......................... 2 axial piston motors

Relief Valve Settings
Implement circuit ...... 31.9 MPa (325 kgf/cm²)
Swing circuit .......... 28.4 MPa (290 kgf/cm²)
Travel circuit .......... 34.3 MPa (350 kgf/cm²)
Pilot circuit .......... 3.9 MPa (40 kgf/cm²)
Power boost .......... 34.3 MPa (350 kgf/cm²)

Hydraulic Cylinders
High-strength piston rods and tubes. Cylinder cushion mechanisms provided in boom and arm cylinders to absorb shock at stroke ends.

Dimensions

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Bore (mm)</th>
<th>Rod diameter (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boom</td>
<td>2</td>
<td>215</td>
</tr>
<tr>
<td>Arm</td>
<td>1</td>
<td>225</td>
</tr>
<tr>
<td>Bucket</td>
<td>1</td>
<td>200</td>
</tr>
<tr>
<td>Bucket (BE)</td>
<td>1</td>
<td>215</td>
</tr>
</tbody>
</table>

Hydraulic Filters
Hydraulic circuits use high-quality hydraulic filters. A suction filter is incorporated in the suction line, and full-flow filters in the return line and swing/travel motor drain lines.

CONTROLS
Pilot controls. Hitachi’s original shockless valve and quick warm-up system built in the pilot circuit.

UPPERSTRUCTURE
Revolving Frame
Welded sturdy box construction, using heavy-gauge steel plates for ruggedness. D-section frame for resistance to deformation.

Swing Device
Axial piston motor with planetary reduction gear is bathed in oil. Swing circle is single-row, shear-type ball bearing with induction-hardened internal gear. Internal gear and pinion gear are immersed in lubricant. Swing parking brake is spring-set/hydraulic-released disc type.

Swing speed ............... 7.3 min⁻¹ (rpm)

Operator's Cab
Independent spacious cab, 1 005 mm wide by 1 675 mm high, conforming to ISO* Standards. (OPG top guard fitted Level I (ISO 10262 compliant cab) Reinforced glass windows on 4 sides for visibility. Openable front windows (upper and lower). Reclining seat with armrests; adjustable with or without control levers.

* International Standardization Organization

UNDERCARRIAGE
Tracks

Numbers of Rollers and Shoes on Each Side
Upper rollers .......... 3
Lower rollers .......... 9
Track shoes .......... 51
Track guard .......... 2

Travel Device
Each track driven by axial piston motor through reduction gears for counterrotation of the tracks. Sprockets are replaceable. Parking brake is spring-set/hydraulic-released disc type. Automatic transmission system: High-Low.

Travel speeds .......... High: 0 to 4.1 km/h
                      Low: 0 to 3.1 km/h

Maximum traction force .......... 560 kN (57 100 kgf)
Gradeability .......... 70% (35°) continuous
WEIGHTS AND GROUND PRESSURE

Equipped with 8.4 m boom, 3.7 m arm and 3.5 m³ bucket (SAE, PCSA heaped).

<table>
<thead>
<tr>
<th>Shoe type</th>
<th>Shoe width</th>
<th>Operating weight</th>
<th>Ground pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Double grouser</td>
<td>650 mm</td>
<td>82 200 kg</td>
<td>112 kPa (1.14 kgf/cm²)</td>
</tr>
<tr>
<td></td>
<td>750 mm</td>
<td>82 900 kg</td>
<td>98 kPa (1.00 kgf/cm²)</td>
</tr>
<tr>
<td></td>
<td>900 mm</td>
<td>83 900 kg</td>
<td>82 kPa (0.84 kgf/cm²)</td>
</tr>
</tbody>
</table>

Equipped with 7.1 m BE-boom, 2.95 m BE-arm and 4.5 m³ bucket (SAE, PCSA heaped).

<table>
<thead>
<tr>
<th>Shoe type</th>
<th>Shoe width</th>
<th>Operating weight</th>
<th>Ground pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Double grouser</td>
<td>650 mm</td>
<td>83 000 kg</td>
<td>113 kPa (1.15 kgf/cm²)</td>
</tr>
<tr>
<td></td>
<td>750 mm</td>
<td>83 700 kg</td>
<td>99 kPa (1.01 kgf/cm²)</td>
</tr>
<tr>
<td></td>
<td>900 mm</td>
<td>84 600 kg</td>
<td>83 kPa (0.85 kgf/cm²)</td>
</tr>
</tbody>
</table>

Note: Depending on the jobsite conditions, 750 mm grouser shoe may 900 mm grouser shoe not be recommended for rock, hard surface or forestry application.

BACKHOE ATTACHMENTS

Boom and arms are of all-welded, box-section design. A number of booms and arms are available. Bucket is of all-welded, high strength steel structure.

Backhoe Buckets

<table>
<thead>
<tr>
<th>Capacity</th>
<th>Recommendation</th>
</tr>
</thead>
<tbody>
<tr>
<td>SAE, PCSA heaped</td>
<td>CECE heaped</td>
</tr>
<tr>
<td>2.9 m³</td>
<td>2.6 m³</td>
</tr>
<tr>
<td>2.95 m BE-arm</td>
<td>3.7 m arm</td>
</tr>
<tr>
<td>3.5 m³</td>
<td>3.1 m³</td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
<tr>
<td>4.5 m³</td>
<td>3.9 m³</td>
</tr>
</tbody>
</table>

Applicable shoe type

- Suitable for materials with density of 1 800 kg/m³ or less.
- Not applicable
- X Cannot be installed

SERVICE REFILL CAPACITIES

<table>
<thead>
<tr>
<th>Capacity</th>
<th>Recommendation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fuel tank</td>
<td>1 120.0 litres</td>
</tr>
<tr>
<td>Engine coolant</td>
<td>116.0</td>
</tr>
<tr>
<td>Engine oil</td>
<td>57.0</td>
</tr>
<tr>
<td>Pump drive</td>
<td>6.2</td>
</tr>
<tr>
<td>Swing device (each side)</td>
<td>15.0</td>
</tr>
<tr>
<td>Travel device (each side)</td>
<td>19.0</td>
</tr>
<tr>
<td>Hydraulic system</td>
<td>790.0</td>
</tr>
<tr>
<td>Hydraulic oil tank</td>
<td>500.0</td>
</tr>
</tbody>
</table>
ZX850LC-3 BACKHOE

DIMENSIONS

---

<table>
<thead>
<tr>
<th>A</th>
<th>Distance between tumblers</th>
</tr>
</thead>
<tbody>
<tr>
<td>B</td>
<td>Undercarriage length</td>
</tr>
<tr>
<td>C</td>
<td>Counterweight clearance</td>
</tr>
<tr>
<td>D</td>
<td>Rear-end swing radius</td>
</tr>
<tr>
<td>D'</td>
<td>Rear-end length</td>
</tr>
<tr>
<td>E</td>
<td>Overall width of upperstructure</td>
</tr>
<tr>
<td>F</td>
<td>Overall height of cab</td>
</tr>
<tr>
<td>G</td>
<td>Min. ground clearance</td>
</tr>
<tr>
<td>H</td>
<td>Track gauge: Extended (Retracted)</td>
</tr>
<tr>
<td>I</td>
<td>Track shoe width</td>
</tr>
<tr>
<td>J</td>
<td>Undercarriage width: Extended (Retracted)</td>
</tr>
<tr>
<td>K</td>
<td>Overall width</td>
</tr>
<tr>
<td>L</td>
<td>Overall length</td>
</tr>
<tr>
<td>M</td>
<td>Overall height of boom</td>
</tr>
<tr>
<td>N</td>
<td>Track height</td>
</tr>
</tbody>
</table>

---

UNIT: mm

<table>
<thead>
<tr>
<th>A</th>
<th>5110</th>
</tr>
</thead>
<tbody>
<tr>
<td>B</td>
<td>6360</td>
</tr>
<tr>
<td>C</td>
<td>1680</td>
</tr>
<tr>
<td>D</td>
<td>4600</td>
</tr>
<tr>
<td>D'</td>
<td>4520</td>
</tr>
<tr>
<td>E</td>
<td>4120</td>
</tr>
<tr>
<td>F</td>
<td>3630</td>
</tr>
<tr>
<td>G</td>
<td>890</td>
</tr>
<tr>
<td>H</td>
<td>3450 (2830)</td>
</tr>
<tr>
<td>I</td>
<td>4650</td>
</tr>
<tr>
<td>J</td>
<td>4200 (3580)</td>
</tr>
<tr>
<td>K</td>
<td>4430</td>
</tr>
<tr>
<td>L</td>
<td>14770</td>
</tr>
<tr>
<td>M</td>
<td>4570</td>
</tr>
<tr>
<td>N</td>
<td>1500</td>
</tr>
</tbody>
</table>

---

WORKING RANGES

---

<table>
<thead>
<tr>
<th>Boom length</th>
<th>7.1 m BE-boom</th>
<th>8.4 m boom</th>
</tr>
</thead>
<tbody>
<tr>
<td>Arm length</td>
<td>2.95 m BE-arm</td>
<td>3.7 m arm</td>
</tr>
<tr>
<td>A</td>
<td>Max. digging reach</td>
<td></td>
</tr>
<tr>
<td></td>
<td>12340</td>
<td>14100</td>
</tr>
<tr>
<td>A'</td>
<td>Max. digging reach (on ground)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>12020</td>
<td>13820</td>
</tr>
<tr>
<td>B</td>
<td>Max. digging depth</td>
<td></td>
</tr>
<tr>
<td></td>
<td>7140</td>
<td>8870</td>
</tr>
<tr>
<td>B'</td>
<td>Max. digging depth (8' level)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>7000</td>
<td>8740</td>
</tr>
<tr>
<td>C</td>
<td>Max. cutting height</td>
<td></td>
</tr>
<tr>
<td></td>
<td>12010</td>
<td>13030</td>
</tr>
<tr>
<td>D</td>
<td>Max. dumping height</td>
<td></td>
</tr>
<tr>
<td></td>
<td>8130</td>
<td>9080</td>
</tr>
<tr>
<td>E</td>
<td>Min. swing radius</td>
<td></td>
</tr>
<tr>
<td></td>
<td>5210</td>
<td>5950</td>
</tr>
<tr>
<td>F</td>
<td>Max. vertical wall</td>
<td></td>
</tr>
<tr>
<td></td>
<td>4100</td>
<td>7170</td>
</tr>
<tr>
<td>Bucket digging force ISO</td>
<td>472 kN (48 200 kgf)</td>
<td>399 kN (40 700 kgf)</td>
</tr>
<tr>
<td>Bucket digging force SAE: PCSA</td>
<td>411 kN (41 900 kgf)</td>
<td>359 kN (36 600 kgf)</td>
</tr>
<tr>
<td>Arm crowd force ISO</td>
<td>394 kN (40 200 kgf)</td>
<td>323 kN (33 000 kgf)</td>
</tr>
<tr>
<td>Arm crowd force SAE: PCSA</td>
<td>378 kN (38 600 kgf)</td>
<td>315 kN (32 100 kgf)</td>
</tr>
<tr>
<td>Equipped bucket SAE: PCSA</td>
<td>4.5 m³</td>
<td>3.5 m³</td>
</tr>
</tbody>
</table>

---

1 Excluding track shoe lug  G: Double grouser shoe
2 Equipped with 8.4 m boom and 3.7 m arm

---

Excluding track shoe lug  * At power boost
Metric measure

The lifting capacity is defined by the overload alarm device set pressure. When the hydraulic pressure reaches the set pressure, the alarm buzzer sounds. Values in the table are with the overload alarm device switched off and with retracted bucket cylinder.

ZX850LC-3 (WITHOUT BUCKET)

<table>
<thead>
<tr>
<th>Conditions</th>
<th>Load height</th>
<th>Load radius</th>
<th>At max. reach</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>3 m</td>
<td>4 m</td>
<td>6 m</td>
</tr>
<tr>
<td>BE-boom</td>
<td>9 m</td>
<td>*26.9</td>
<td>*26.9</td>
</tr>
<tr>
<td>BE-Arm</td>
<td>9 m</td>
<td>*32.4</td>
<td>*31.8</td>
</tr>
<tr>
<td>Shoes</td>
<td>6 m</td>
<td>*36.3</td>
<td>29.8</td>
</tr>
<tr>
<td>BE-boom</td>
<td>6 m</td>
<td>*36.9</td>
<td>28.8</td>
</tr>
<tr>
<td>BE-Arm</td>
<td>6 m</td>
<td>*36.8</td>
<td>*36.8</td>
</tr>
<tr>
<td>Shoes</td>
<td>-2 m *28.7</td>
<td>*36.8</td>
<td>*27.4</td>
</tr>
<tr>
<td></td>
<td>-4 m *36.8</td>
<td>*27.4</td>
<td></td>
</tr>
<tr>
<td>Boom 8.4 m</td>
<td>10 m *28.8</td>
<td>28.8</td>
<td>*21.2</td>
</tr>
<tr>
<td>Arm 4.4 m</td>
<td>10 m *33.6</td>
<td>28.5</td>
<td>23.9</td>
</tr>
<tr>
<td>Shoes 650 mm</td>
<td>-2 m *32.0</td>
<td>27.4</td>
<td>20.5</td>
</tr>
<tr>
<td></td>
<td>-4 m *25.2</td>
<td>25.2</td>
<td>18.5</td>
</tr>
<tr>
<td></td>
<td>-6 m *36.3</td>
<td>*36.3</td>
<td>26.9</td>
</tr>
<tr>
<td></td>
<td>-8 m *22.5</td>
<td>*22.5</td>
<td></td>
</tr>
<tr>
<td>Boom 8.4 m</td>
<td>10 m *25.0</td>
<td>25.0</td>
<td>*19.7</td>
</tr>
<tr>
<td>Arm 3.7 m</td>
<td>10 m *31.3</td>
<td>30.3</td>
<td>*22.5</td>
</tr>
<tr>
<td>Shoes 650 mm</td>
<td>-2 m *26.1</td>
<td>28.3</td>
<td>19.0</td>
</tr>
<tr>
<td></td>
<td>-4 m *34.4</td>
<td>27.5</td>
<td>18.3</td>
</tr>
<tr>
<td></td>
<td>-6 m *30.9</td>
<td>27.9</td>
<td>18.3</td>
</tr>
<tr>
<td></td>
<td>-8 m *24.3</td>
<td>*24.3</td>
<td></td>
</tr>
</tbody>
</table>

Notes:
1. Ratings are based on ISO 10567.
2. Lifting capacity of the ZAXIS Series does not exceed 75% of tipping load with the machine on firm, level ground or 87% full hydraulic capacity.
3. The load point is the centre-line of the bucket pivot mounting pin on the arm.
4. *Indicates load limited by hydraulic capacity.
5. 0 m = Ground.
## ZX850LC-3 BACKHOE

### STANDARD EQUIPMENT

**ENGINE**
- H/P mode control
- P mode control
- E mode control
- 50 A alternator
- Dry-type air double filter with evacuator valve (with air filter restriction switch for monitor)
- Cartridge-type engine oil filter
- Cartridge-type fuel filter
- Fuel pre-filter
- Radiator, oil cooler and intercooler with dust protective net
- Radiator reserve tank
- Fan guard
- Isolation-mounted engine
- Auto-idle system

**HYDRAULIC SYSTEM**
- Work mode selector
- Engine speed sensing system
- E-P control system
- Power boost
- Auto power lift
- Boom mode selector system
- Control valve with main relief valve
- Extra port for control valve
- Suction filter
- Full-flow filter
- Pilot filter
- Drain filter
- Quick warm-up system for pilot circuit

**CAB**
- CRES II cab
- DPG top guard fitted Level I (ISO 10262) compliant cab
- All-weather sound suppressed steel cab
- Laminated round glass (green colour) front window
- 6 fluid-filled elastic mounts
- Openable windows; upper and lower front, and left side
- Intermittent windshield wipers
- Front window washer
- Adjustable reclining suspension seat with adjustable armrests
- Footrest
- Electric double horn
- AM-FM radio with digital clock
- Auto-idle selector
- Retractable Seat belt
- Drink holder
- Cigarette lighter
- Ashtray
- Storage box
- Glove compartment
- Floor mat
- Short wrist control levers
- Auto control air conditioner
- Pilot control shut-off lever
- Engine shut-off switch
- Transparent roof with slide curtain
- Sun visor

**MONITOR SYSTEM**
- Display of meters: water temperature, hour, fuel rate, clock
- Other displays: work mode, auto-idle, glow, rearview monitor, operating conditions, etc.
- Alarms: overheat, engine warning, engine oil pressure, alternator, minimum fuel level, air filter restriction, work mode, overload, etc.
- Alarm buzzers: overheat, engine oil pressure, overload

**LIGHTS**
- 3 working lights
- 2 cab lights

**UPPERSTRUCTURE**
- Undercover
- 13 300 kg counterweight
- Fuel level float
- Electric fuel refilling pump with auto-stop
- Hydraulic oil level gauge
- Tool box
- Utility space
- Rearview mirror (right & left side)
- Swing parking brake
- Rear view camera
- Auto-grease lubricator (Excluding bucket and link pins)

**UNDERCARRIAGE**
- Travel parking brake
- Travel motor covers
- 2 track guards and hydraulic track adjuster
- Idler track guard
- Bolt-on sprocket
- Upper and lower rollers
- Reinforced track links with pin seals
- 650 mm double grouser shoes

**FRONT ATTACHMENTS**
- Flanged pin
- Centralized lubrication system
- Dirt seal on all bucket pins
- 8.4 m boom and 3.7 m arm
- 3.5 m³ (SAE, PCSA heaped) bucket

**MISCELLANEOUS**
- Standard tool kit
- Lockable machine covers
- Lockable fuel filling cap
- Skid-resistant tapes, plates, handrails and sidewalk
- Travel direction mark on track frame
- Onboard information controller
- Theft deterrent system

---

**STANDARD EQUIPMENT**

Standard equipment may vary by country, so please consult your Hitachi dealer for details.
OPTIONAL EQUIPMENT

- H/R cab: OPG top guard fitted
  Level II (ISO 10262) compliant cab
  (with 2 cab lights)
- Hose rupture valves
- Swing motion alarm device with lamps
- Travel motion alarm device
- Biodegradable oil
- Pre-cleaner

- Additional 2 cab lights
- Rain guard for cab
- Attachment basic piping
- Accessories for 2 speed selector
- 12 V power source
- Additional fuse box
- Overload alarm

- Full track guard
- 750 mm double grouser shoe
- 900 mm double grouser shoe
- Counterweight removal device
- Suspension seat with heater
- Air suspension seat with heater
- Track under cover
- Fan reverse device

- 7.1 m BE-boom
- 2.95 m BE-arm
- 4.4 m arm

Optional equipment may vary by country, so please consult your Hitachi dealer for details.
ZX870LCH-3 BACKHOE

ENGINE
Model ......................... Isuzu AH-6WG1XYSA-03
Type .......................... 4-cycle water-cooled, direct injection
Aspiration .................. Turbocharged
No. of cylinders .......... 6
Rated power
ISO 9249, Without Fan net .... 397 kW (532 HP) at 1 800 min\(^{-1}\) (rpm)
EEC 80/1269, Without Fan net .... 397 kW (532 HP) at 1 800 min\(^{-1}\) (rpm)
Maximum torque ...... 2 250 Nm (230 kgf-m) at 1 500 min\(^{-1}\) (rpm)
Piston displacement .. 15.681 L
Bore and stroke ........ 147 mm x 154 mm
Batteries ................. 2 x 12 V / 170 Ah

HYDRAULIC SYSTEM
• Work mode selector
  General purpose mode / Attachment mode
• Engine speed sensing system
Main pumps .............. 2 variable displacement axial piston pumps
Maximum oil flow .. 2 x 528 L/min
Pilot pump ................. 1 gear pump
Maximum oil flow .. 30 L/min

Hydraulic Motors
Travel ......................... 2 axial piston motors with parking brake
Swing ......................... 2 axial piston motors

Relief Valve Settings
Implement circuit ...... 31.9 MPa (325 kgf/cm\(^2\))
Swing circuit .......... 28.4 MPa (290 kgf/cm\(^2\))
Travel circuit .......... 34.3 MPa (350 kgf/cm\(^2\))
Pilot circuit ............... 3.9 MPa (40 kgf/cm\(^2\))
Power boost ............... 34.3 MPa (350 kgf/cm\(^2\))

Hydraulic Cylinders
High-strength piston rods and tubes. Cylinder cushion mechanisms provided in boom and arm cylinders to absorb shock at stroke ends.

Dimensions

<table>
<thead>
<tr>
<th></th>
<th>Quantity</th>
<th>Bore</th>
<th>Rod diameter</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boom</td>
<td>2</td>
<td>215 mm</td>
<td>150 mm</td>
</tr>
<tr>
<td>Arm</td>
<td>1</td>
<td>225 mm</td>
<td>160 mm</td>
</tr>
<tr>
<td>Bucket</td>
<td>1</td>
<td>200 mm</td>
<td>140 mm</td>
</tr>
<tr>
<td>Bucket (BE)</td>
<td>1</td>
<td>215 mm</td>
<td>150 mm</td>
</tr>
</tbody>
</table>

Hydraulic Filters
Hydraulic circuits use high-quality hydraulic filters. A suction filter is incorporated in the suction line, and full-flow filters in the return line and swing/travel motor drain lines.

CONTROLS
Pilot controls. Hitachi’s original shockless valve and quick warm-up system built in the pilot circuit.

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Implement levers</td>
<td>2</td>
</tr>
<tr>
<td>Travel levers with pedals</td>
<td>2</td>
</tr>
</tbody>
</table>

UPPERSTRUCTURE
Revolving Frame
Welded sturdy box construction, using heavy-gauge steel plates for ruggedness. D-section frame for resistance to deformation.

Swing Device
Axial piston motor with planetary reduction gear is bathed in oil. Swing circle is single-row, shear-type ball bearing with induction-hardened internal gear. Internal gear and pinion gear are immersed in lubricant. Swing parking brake is spring-set/hydraulic-released disc type.

Operator's Cab
Independent spacious cab, 1 005 mm wide by 1 795 mm high, conforming to ISO* Standards. (OPG top guard fitted Level II (ISO 10262) compliant cab) Reinforced glass windows on 4 sides for visibility. Reclining seat with armrests; adjustable with or without control levers.

* International Standardization Organization

UNDERCARRIAGE
Tracks

Numbers of Rollers and Shoes on Each Side

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Upper rollers</td>
<td>3</td>
</tr>
<tr>
<td>Lower rollers</td>
<td>9</td>
</tr>
<tr>
<td>Track shoes</td>
<td>51</td>
</tr>
<tr>
<td>Full track guard</td>
<td>1</td>
</tr>
</tbody>
</table>

Travel Device
Each track driven by axial piston motor through reduction gear for counterrotation of the tracks. Sprockets are replaceable. Parking brake is spring-set/hydraulic-released disc type.

Automatic transmission system: High-Low.

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Travel speeds</td>
<td>High: 0 to 4.1 km/h</td>
</tr>
<tr>
<td></td>
<td>Low: 0 to 3.1 km/h</td>
</tr>
<tr>
<td>Maximum traction force</td>
<td>560 kN (57 100 kgf)</td>
</tr>
</tbody>
</table>

Gradeability .............. 70% (35°) continuous
WEIGHTS AND GROUND PRESSURE

Equipped with 8.4 m H-boom, 3.7 m H-arm, and 3.5 m³ Heavy-duty bucket (SAE, PCSA heaped).

<table>
<thead>
<tr>
<th>Shoe type</th>
<th>Shoe width</th>
<th>Operating weight</th>
<th>Ground pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Double grousers</td>
<td>650 mm</td>
<td>84 100 kg</td>
<td>114 kPa (1.17 kgf/cm²)</td>
</tr>
<tr>
<td></td>
<td>750 mm</td>
<td>84 800 kg¹</td>
<td>100 kPa (1.02 kgf/cm²)</td>
</tr>
<tr>
<td></td>
<td>900 mm</td>
<td>85 700 kg¹</td>
<td>84 kPa (0.86 kgf/cm²)</td>
</tr>
</tbody>
</table>

¹ 3.5 m³ Bucket (Suitable for materials with density of 1 800 kg/m³ or less)

Equipped with 7.1 m H-boom, 2.95 m H-arm and 4.3 m³ Heavy-duty bucket (SAE, PCSA heaped).

<table>
<thead>
<tr>
<th>Shoe type</th>
<th>Shoe width</th>
<th>Operating weight</th>
<th>Ground pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Double grousers</td>
<td>650 mm</td>
<td>84 200 kg</td>
<td>114 kPa (1.17 kgf/cm²)</td>
</tr>
<tr>
<td></td>
<td>750 mm</td>
<td>84 900 kg¹</td>
<td>100 kPa (1.02 kgf/cm²)</td>
</tr>
<tr>
<td></td>
<td>900 mm</td>
<td>85 800 kg¹</td>
<td>84 kPa (0.86 kgf/cm²)</td>
</tr>
</tbody>
</table>

¹ 4.3 m³ Bucket (Suitable for materials with density of 1 800 kg/m³ or less)

Equipped with 7.1 m H-boom, 3.7 m H-arm and 3.7 m³ Heavy-duty bucket (SAE, PCSA heaped).

<table>
<thead>
<tr>
<th>Shoe type</th>
<th>Shoe width</th>
<th>Operating weight</th>
<th>Ground pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Double grousers</td>
<td>650 mm</td>
<td>83 600 kg</td>
<td>114 kPa (1.16 kgf/cm²)</td>
</tr>
<tr>
<td></td>
<td>750 mm</td>
<td>84 300 kg</td>
<td>99 kPa (1.01 kgf/cm²)</td>
</tr>
<tr>
<td></td>
<td>900 mm</td>
<td>85 300 kg</td>
<td>84 kPa (0.88 kgf/cm²)</td>
</tr>
</tbody>
</table>

BACKHOE ATTACHMENTS

Boom and arms are of all-welded, box-section design. A number of booms and arms are available. Bucket is of all-welded, high strength steel structure.

The ZX870LCH-3 is a heavy duty type and can be equipped with a reinforced H-boom or BE-boom and H-arm or BE-arm.

Backhoe Buckets

<table>
<thead>
<tr>
<th>Capacity</th>
<th>CECE heaped</th>
<th>Capacity</th>
<th>SAE, PCSA heaped</th>
<th>Width</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.9 m³</td>
<td>2.6 m³</td>
<td>3.5 m³</td>
<td>3.1 m³</td>
<td>4.5 m³</td>
<td>3.9 m³</td>
</tr>
<tr>
<td>³ 3.5 m³</td>
<td>3.1 m³</td>
<td>³ 3.7 m³</td>
<td>3.2 m³</td>
<td>³ 4.3 m³</td>
<td>1.9 m³</td>
</tr>
<tr>
<td>³ 2.2 m³</td>
<td>2.0 m³</td>
<td>One-point ripper</td>
<td>1.2 m³</td>
<td>1.7 m³</td>
<td></td>
</tr>
</tbody>
</table>

Applicable shoe type

³ Rock bucket ² Ripper bucket ⊗ Suitable for materials with density of 1 800 kg/m³ or less.

● Heavy-duty X Cannot be installed ⊗ Not applicable

Shoe for use 650 mm; Quarry ground, Dry riverbed, Solid ground 750 mm; Mid-Solid ground, Soft ground 900 mm; Soft ground

SERVICE REFILL CAPACITIES

<table>
<thead>
<tr>
<th>Fuel tank</th>
<th>Engine coolant</th>
<th>Engine oil</th>
<th>Swing device (each side)</th>
<th>Travel device (each side)</th>
<th>Hydraulic system</th>
<th>Hydraulic oil tank</th>
</tr>
</thead>
<tbody>
<tr>
<td>litres</td>
<td>litres</td>
<td>litres</td>
<td>litres</td>
<td>litres</td>
<td>litres</td>
<td>litres</td>
</tr>
<tr>
<td>1 120.0</td>
<td>116.0</td>
<td>57.0</td>
<td>15.0</td>
<td>11.0</td>
<td>790.0</td>
<td>500.0</td>
</tr>
</tbody>
</table>

SERVICE REFILL CAPACITIES

<table>
<thead>
<tr>
<th>Capacity</th>
<th>Width</th>
<th>No. of teeth</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>7.1 m BE-boom</td>
<td>2.95 m BE-arm</td>
<td>3.7 m H-arm</td>
<td>3.7 m H-arm</td>
</tr>
<tr>
<td>2.9 m³</td>
<td>1 200 mm</td>
<td>1 850 mm</td>
<td>2 040 mm</td>
</tr>
<tr>
<td>3.5 m³</td>
<td>1 870 mm</td>
<td>1 890 mm</td>
<td>2 110 mm</td>
</tr>
<tr>
<td>³ 3.5 m³</td>
<td>1 950 mm</td>
<td>1 970 mm</td>
<td>2 190 mm</td>
</tr>
<tr>
<td>³ 4.3 m³</td>
<td>2 090 mm</td>
<td>2 110 mm</td>
<td>2 130 mm</td>
</tr>
<tr>
<td>² 1.9 m³</td>
<td>1 480 mm</td>
<td>1 580 mm</td>
<td>1 600 mm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Capacity</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>7.1 m BE-boom</td>
<td>2.95 m BE-arm</td>
</tr>
<tr>
<td>2.9 m³</td>
<td>2 700 kg</td>
</tr>
<tr>
<td>3.5 m³</td>
<td>3 790 kg</td>
</tr>
<tr>
<td>³ 3.7 m³</td>
<td>3 900 kg</td>
</tr>
<tr>
<td>³ 4.3 m³</td>
<td>4 270 kg</td>
</tr>
<tr>
<td>² 1.9 m³</td>
<td>4 400 kg</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>No. of teeth</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2 680 kg</td>
</tr>
</tbody>
</table>

Applicable shoe type

³ Rock bucket ² Ripper bucket ⊗ Suitable for materials with density of 1 800 kg/m³ or less.

● Heavy-duty X Cannot be installed ⊗ Not applicable

Shoe for use 650 mm; Quarry ground, Dry riverbed, Solid ground 750 mm; Mid-Solid ground, Soft ground 900 mm; Soft ground
**DIMENSIONS**

| A  | Distance between tumblers   | 5 110 |
| B  | Undercarriage length        | 6 360 |
| ¹C | Counterweight clearance     | 1 680 |
| D  | Rear-end swing radius       | 4 600 |
| D' | Rear-end length             | 4 520 |
| E  | Overall width of upperstructure | 4 120 |
| F  | Overall height of cab        | 3 780 |
| ¹G | Min. ground clearance        | 890  |
| H  | Track gauge: Extended (Retracted) | 3 450 (2 830) |
| I  | Track shoe width             | 6 500 |
| J  | Undercarriage width: Extended (Retracted) | 4 100 (3 480) |
| K  | Overall width                | 4 430 |
| L  | Overall length               | 14 770 |
| ²M | Overall height of boom       | 4 570 |
| N  | Track height                 | 1 500 |

¹ Excluding track shoe lug  G: Double grouser shoe  ² Equipped with 8.4 m H-boom and 3.7 m H-arm

**WORKING RANGES**

<table>
<thead>
<tr>
<th>Boom length</th>
<th>7.1 m BE-boom</th>
<th>8.4 m H-boom</th>
</tr>
</thead>
<tbody>
<tr>
<td>Arm length</td>
<td>2.95 m BE-arm</td>
<td>3.7 m H-arm</td>
</tr>
<tr>
<td>A Max. digging reach</td>
<td>12 340</td>
<td>12 820</td>
</tr>
<tr>
<td>A' Max. digging reach (on ground)</td>
<td>12 020</td>
<td>12 510</td>
</tr>
<tr>
<td>B Max. digging depth</td>
<td>7 140</td>
<td>7 820</td>
</tr>
<tr>
<td>B' Max. digging depth (8' level)</td>
<td>7 000</td>
<td>7 690</td>
</tr>
<tr>
<td>C Max. cutting height</td>
<td>12 010</td>
<td>12 130</td>
</tr>
<tr>
<td>D Max. dumping height</td>
<td>8 130</td>
<td>8 180</td>
</tr>
<tr>
<td>E Min. swing radius</td>
<td>5 210</td>
<td>5 090</td>
</tr>
<tr>
<td>F Max. vertical wall</td>
<td>4 100</td>
<td>6 090</td>
</tr>
<tr>
<td>Bucket digging force* ISO</td>
<td>472 kN (48 200 kgf)</td>
<td>402 kN (41 000 kgf)</td>
</tr>
<tr>
<td>Bucket digging force* SAE: PCSA</td>
<td>411 kN (41 900 kgf)</td>
<td>359 kN (36 600 kgf)</td>
</tr>
<tr>
<td>Arm crowd force* ISO</td>
<td>394 kN (40 200 kgf)</td>
<td>324 kN (33 100 kgf)</td>
</tr>
<tr>
<td>Arm crowd force* SAE: PCSA</td>
<td>378 kN (38 600 kgf)</td>
<td>316 kN (32 200 kgf)</td>
</tr>
<tr>
<td>Equipped bucket SAE: PCSA</td>
<td>4.3 m³</td>
<td>3.7 m³</td>
</tr>
</tbody>
</table>

Excluding track shoe lug  * At power boost
**Metric measure**

The lifting capacity is defined by the overload alarm device set pressure. When the hydraulic pressure reaches the set pressure, the alarm buzzer sounds. Values in the table are with the overload alarm device switched off and with retracted bucket cylinder.

**ZX870LCH-3 (WITHOUT BUCKET)**

<table>
<thead>
<tr>
<th>Conditions</th>
<th>Load radius</th>
<th>At max. reach</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>3.0 m</td>
<td>4.0 m</td>
</tr>
<tr>
<td>BE-boom 7.1 m</td>
<td></td>
<td></td>
</tr>
<tr>
<td>BE-arm 2.95 m</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Shoe 650 mm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>9.0 m</td>
<td><em>27.6</em></td>
<td><em>21.3</em></td>
</tr>
<tr>
<td>8.0 m</td>
<td><em>31.1</em></td>
<td><em>26.9</em></td>
</tr>
<tr>
<td>6.0 m</td>
<td><em>32.4</em></td>
<td><em>32.1</em></td>
</tr>
<tr>
<td>4.0 m</td>
<td><em>36.3</em></td>
<td><em>30.1</em></td>
</tr>
<tr>
<td>2.0 m</td>
<td><em>36.0</em></td>
<td><em>36.9</em></td>
</tr>
<tr>
<td>0</td>
<td></td>
<td></td>
</tr>
<tr>
<td>-2.0 m</td>
<td><em>28.7</em></td>
<td><em>28.7</em></td>
</tr>
<tr>
<td>-4.0 m</td>
<td><em>36.8</em></td>
<td><em>36.8</em></td>
</tr>
<tr>
<td>BE-boom 7.1 m</td>
<td></td>
<td></td>
</tr>
<tr>
<td>BE-arm 2.95 m</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Shoe 650 mm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>9.0 m</td>
<td><em>14.9</em></td>
<td><em>14.9</em></td>
</tr>
<tr>
<td>8.0 m</td>
<td><em>17.6</em></td>
<td><em>17.6</em></td>
</tr>
<tr>
<td>6.0 m</td>
<td><em>21.0</em></td>
<td><em>21.0</em></td>
</tr>
<tr>
<td>4.0 m</td>
<td><em>27.2</em></td>
<td><em>27.2</em></td>
</tr>
<tr>
<td>2.0 m</td>
<td><em>42.7</em></td>
<td><em>42.8</em></td>
</tr>
<tr>
<td>0</td>
<td><em>42.7</em></td>
<td><em>39.3</em></td>
</tr>
<tr>
<td>-2.0 m</td>
<td><em>43.3</em></td>
<td><em>43.3</em></td>
</tr>
<tr>
<td>-4.0 m</td>
<td><em>36.8</em></td>
<td><em>36.8</em></td>
</tr>
<tr>
<td>-5.0 m</td>
<td><em>36.4</em></td>
<td><em>36.4</em></td>
</tr>
<tr>
<td>H-boom 8.4 m</td>
<td></td>
<td></td>
</tr>
<tr>
<td>H-arm 3.7 m</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Shoe 650 mm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>10.0 m</td>
<td><em>12.5</em></td>
<td><em>12.5</em></td>
</tr>
<tr>
<td>8.0 m</td>
<td><em>17.3</em></td>
<td><em>17.3</em></td>
</tr>
<tr>
<td>6.0 m</td>
<td><em>30.1</em></td>
<td><em>30.1</em></td>
</tr>
<tr>
<td>4.0 m</td>
<td><em>31.1</em></td>
<td><em>30.4</em></td>
</tr>
<tr>
<td>2.0 m</td>
<td><em>29.4</em></td>
<td><em>28.4</em></td>
</tr>
<tr>
<td>0</td>
<td><em>25.9</em></td>
<td><em>18.3</em></td>
</tr>
<tr>
<td>-2.0 m</td>
<td><em>34.2</em></td>
<td><em>27.6</em></td>
</tr>
<tr>
<td>-4.0 m</td>
<td><em>30.7</em></td>
<td><em>29.0</em></td>
</tr>
<tr>
<td>-6.0 m</td>
<td><em>27.5</em></td>
<td><em>27.5</em></td>
</tr>
</tbody>
</table>

**ZX870LCH-3 (WITHOUT BUCKET)**

<table>
<thead>
<tr>
<th>Conditions</th>
<th>Load radius</th>
<th>At max. reach</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>3.0 m</td>
<td>4.0 m</td>
</tr>
<tr>
<td>H-boom 8.4 m</td>
<td></td>
<td></td>
</tr>
<tr>
<td>H-arm 3.7 m</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Shoe 900 mm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>10.0 m</td>
<td><em>12.5</em></td>
<td><em>12.5</em></td>
</tr>
<tr>
<td>8.0 m</td>
<td><em>17.3</em></td>
<td><em>17.3</em></td>
</tr>
<tr>
<td>6.0 m</td>
<td><em>30.1</em></td>
<td><em>24.9</em></td>
</tr>
<tr>
<td>4.0 m</td>
<td><em>31.1</em></td>
<td><em>30.4</em></td>
</tr>
<tr>
<td>2.0 m</td>
<td><em>29.4</em></td>
<td><em>28.4</em></td>
</tr>
<tr>
<td>0</td>
<td><em>25.9</em></td>
<td><em>18.7</em></td>
</tr>
<tr>
<td>-2.0 m</td>
<td><em>32.4</em></td>
<td><em>28.2</em></td>
</tr>
<tr>
<td>-4.0 m</td>
<td><em>30.7</em></td>
<td><em>28.6</em></td>
</tr>
<tr>
<td>-6.0 m</td>
<td><em>27.5</em></td>
<td><em>27.5</em></td>
</tr>
</tbody>
</table>

**Notes:**
1. Ratings are based on ISO 10567.
2. Lifting capacity of the ZAXIS Series does not exceed 75% of tipping load with the machine on firm, level ground or 87% full hydraulic capacity.
3. The load point is the centre-line of the bucket pivot mounting pin on the arm.
4. *Indicates load limited by hydraulic capacity.
5. 0 m = Ground.
ENGINE
- H/P mode control
- P mode control
- E mode control
- 50 A alternator
- Dry-type air double filter with evacuator valve (with air filter restriction switch for monitor)
- Cartridge-type engine oil filter
- Cartridge-type fuel filter
- Fuel pre-filter
- Radiator, oil cooler and intercooler with dust protective net
- Radiator reserve tank
- Fan guard
- Isolation-mounted engine
- Auto-idle system

HYDRAULIC SYSTEM
- Work mode selector
- Engine speed sensing system
- E-P control system
- Power boost
- Auto power lift
- Boom mode selector system
- Shockless valve in pilot circuit
- Control valve with main relief valve
- Extra port for control valve
- Suction filter
- Full-flow filter
- Pilot filter
- Drain filter
- Quick warm-up system for pilot circuit

CAB
- H/R cab
- OPG top guard fitted Level II (ISO 10262) compliant cab
- All-weather sound suppressed steel cab
- Laminated straight glass front window
- 6 fluid-filled elastic mounts
- Left side window can be opened
- Intermittent windshield wipers
- Front window washer
- Adjustable reclining suspension seat with adjustable armrests
- Footrest
- Electric double horn
- AM-FM radio with digital clock
- Auto-idle selector
- Retractable seat belt
- Drink holder
- Cigarette lighter
- Ashtray
- Storage box
- Glove compartment
- Floor mat
- Short wrist control levers
- Auto control air conditioner
- Pilot control shut-off lever
- Engine shut-off switch
- Transparent roof with slide curtain
- Sun visor

MONITOR SYSTEM
- Display of meters: water temperature, hour, fuel rate, clock
- Other displays: work mode, auto-idle, glow, rearview monitor, operating conditions, etc
- Alarms: overheat, engine warning, engine oil pressure, alternator, minimum fuel level, air filter restriction, work mode, overload, etc
- Alarm buzzers: overheat, engine oil pressure, overload

LIGHTS
- 3 working lights
- 2 cab lights

UPPERSTRUCTURE
- 4.5 mm thickness Undercover
- 13 300 kg counterweight
- Fuel level float
- Rear view camera
- Hydraulic oil level gauge
- Tool box
- Utility space
- Rear view mirror (right & left side)
- Swing parking brake
- Electrical fuel refilling pump with auto-stop
- Auto-grease lubricator

UNDERCARRIAGE
- Travel parking brake
- Travel motor covers
- Hydraulic track adjuster
- Idler track guard
- Bolt-on sprocket
- Upper and lower rollers
- Reinforced track links with pin seals
- Full track guard
- 650 mm double grouser shoes

FRONT ATTACHMENTS
- Flanged pin
- Centralized lubrication system
- Dirt seal on all bucket pins
- 8.4 m H-boom and 3.7 m H-arm
- Damage prevention plate and square bars
- 3.5 m² (SAE, PCSA heaped) rock bucket (with dual type side shrouds)

MISCELLANEOUS
- Standard tool kit
- Lockable machine covers
- Lockable fuel filling cap
- Skid-resistant tapes, plates, handrails and sidewalk
- Travel direction mark on track frame
- Onboard information controller
- Theft deterrent system

STANDARD EQUIPMENT
Standard equipment may vary by country, so please consult your Hitachi dealer for details.
• Hose rupture valves
• Swing motion alarm device with lamps
• Travel motion alarm device
• Biodegradable oil
• Additional 2 cab lights
• Pre-cleaner

• Attachment basic piping
• Accessories for breaker
• Accessories for breaker & crusher
• Accessories for 2 speed selector
• 12 V power source
• Additional fuse box
• Overload alarm

• Front glass lower guard
• Front glass upper guard
• Counterweight removal device
• Suspension seat with heater
• Air suspension seat with heater
• Track undercover
• Fan reverse device

• 7.1 m BE-boom
• 2.95 m BE-arm
• 750 mm shoe with standard track guard
• 900 mm shoe with standard track guard

OPTIONAL EQUIPMENT

Optional equipment may vary by country, so please consult your Hitachi dealer for details.
**TRANSPORTATION**

**UPPERSTRUCTURE**

<table>
<thead>
<tr>
<th>Shoe width</th>
<th>A (mm)</th>
<th>B (mm)</th>
<th>Overall width (mm)</th>
<th>Weight (kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZX850LC-3</td>
<td>6040</td>
<td>2960</td>
<td>3500</td>
<td>27300</td>
</tr>
<tr>
<td>*ZX870LCH-3</td>
<td>6040</td>
<td>2960</td>
<td>3500</td>
<td>27500</td>
</tr>
</tbody>
</table>

* Equipped with H/R Cab

**SIDE FRAME**

<table>
<thead>
<tr>
<th>Shoe width</th>
<th>A (mm)</th>
<th>B (mm)</th>
<th>Overall width (mm)</th>
<th>Weight (kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZX850LC-3</td>
<td>650</td>
<td>1500</td>
<td>1330</td>
<td>12100</td>
</tr>
<tr>
<td>750</td>
<td>6360</td>
<td>1500</td>
<td>1330</td>
<td>12400</td>
</tr>
<tr>
<td>900</td>
<td>6360</td>
<td>1500</td>
<td>1425</td>
<td>12900</td>
</tr>
<tr>
<td>*ZX870LCH-3</td>
<td>650</td>
<td>1500</td>
<td>1330</td>
<td>12700</td>
</tr>
<tr>
<td>750</td>
<td>6360</td>
<td>1500</td>
<td>1425</td>
<td>13200</td>
</tr>
</tbody>
</table>

**COUNTERWEIGHT**

<table>
<thead>
<tr>
<th>A (mm)</th>
<th>B (mm)</th>
<th>Overall height (mm)</th>
<th>Weight (kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>3360</td>
<td>720</td>
<td>1620</td>
<td>13300</td>
</tr>
</tbody>
</table>

**BASIC MACHINE (WITHOUT COUNTERWEIGHT)**

<table>
<thead>
<tr>
<th>Shoe width</th>
<th>A (mm)</th>
<th>B (mm)</th>
<th>Overall width (mm)</th>
<th>Weight (kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZX850LC-3</td>
<td>650</td>
<td>3670</td>
<td>3600</td>
<td>51500</td>
</tr>
<tr>
<td>750</td>
<td>3670</td>
<td>3600</td>
<td>52200</td>
<td></td>
</tr>
<tr>
<td>900</td>
<td>3790</td>
<td>3750</td>
<td>53100</td>
<td></td>
</tr>
<tr>
<td>*ZX870LCH-3</td>
<td>750</td>
<td>3790</td>
<td>3750</td>
<td>52300</td>
</tr>
<tr>
<td>900</td>
<td>7080</td>
<td>3790</td>
<td>3750</td>
<td>53000</td>
</tr>
</tbody>
</table>

* Equipped with H/R Cab
Transportation

Boom

<table>
<thead>
<tr>
<th>Capacity</th>
<th>A</th>
<th>B</th>
<th>Overall width</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.9 m³</td>
<td>2.6 m³</td>
<td>2.21 m</td>
<td>1.91 m</td>
<td>2.700 kg</td>
</tr>
<tr>
<td>3.5 m³</td>
<td>3.1 m³</td>
<td>2.21 m</td>
<td>1.91 m</td>
<td>2.950 kg</td>
</tr>
<tr>
<td>4.5 m³</td>
<td>3.9 m³</td>
<td>2.32 m</td>
<td>2.00 m</td>
<td>3.970 kg</td>
</tr>
<tr>
<td>3.5 m³</td>
<td>3.1 m³</td>
<td>2.24 m</td>
<td>1.92 m</td>
<td>3.790 kg</td>
</tr>
<tr>
<td>3.7 m³</td>
<td>3.2 m³</td>
<td>2.24 m</td>
<td>1.92 m</td>
<td>3.900 kg</td>
</tr>
<tr>
<td>4.3 m³</td>
<td>3.8 m³</td>
<td>2.31 m</td>
<td>2.00 m</td>
<td>4.270 kg</td>
</tr>
</tbody>
</table>

Arm

<table>
<thead>
<tr>
<th>Capacity</th>
<th>A</th>
<th>B</th>
<th>Overall width</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.95 m BE</td>
<td>4.46 m</td>
<td>1.66 m</td>
<td>850 mm</td>
<td>4.660 kg</td>
</tr>
<tr>
<td>3.7 m H</td>
<td>5.28 m</td>
<td>1.42 m</td>
<td>820 mm</td>
<td>4.510 kg</td>
</tr>
<tr>
<td>3.7 m</td>
<td>5.29 m</td>
<td>1.42 m</td>
<td>820 mm</td>
<td>4.330 kg</td>
</tr>
<tr>
<td>4.4 m</td>
<td>5.88 m</td>
<td>1.42 m</td>
<td>820 mm</td>
<td>4.660 kg</td>
</tr>
</tbody>
</table>

Bucket

<table>
<thead>
<tr>
<th>SAE, PCSA</th>
<th>CECE</th>
<th>A</th>
<th>B</th>
<th>Overall width</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>heaped</td>
<td>heaped</td>
<td>2.21 m</td>
<td>1.91 m</td>
<td>1.78 m</td>
<td>2.700 kg</td>
</tr>
<tr>
<td>heaped</td>
<td>heaped</td>
<td>2.21 m</td>
<td>1.91 m</td>
<td>2.04 m</td>
<td>2.950 kg</td>
</tr>
<tr>
<td>heaped</td>
<td>heaped</td>
<td>2.32 m</td>
<td>2.00 m</td>
<td>2.19 m</td>
<td>3.970 kg</td>
</tr>
<tr>
<td>heaped</td>
<td>heaped</td>
<td>2.24 m</td>
<td>1.92 m</td>
<td>1.89 m</td>
<td>3.790 kg</td>
</tr>
<tr>
<td>heaped</td>
<td>heaped</td>
<td>2.24 m</td>
<td>1.92 m</td>
<td>1.97 m</td>
<td>3.900 kg</td>
</tr>
<tr>
<td>heaped</td>
<td>heaped</td>
<td>2.31 m</td>
<td>2.00 m</td>
<td>2.11 m</td>
<td>4.270 kg</td>
</tr>
</tbody>
</table>

Boom Cylinders 850 kg x 2
Overall height: 410 mm

Hose of Boom Cylinders
13 kg x 2 / 9 kg x 2

Left Sidewalk
Overall height: 150 mm
**ENGINE**

- **Model**................. Isuzu AH-6WG1XYS-03
- **Type**................... 4-cycle water-cooled, direct injection
- **Aspiration**............. Turbocharged
- **No. of cylinders** ...... 6
- **Rated power**
  - ISO 9249, H/P mode: 397 kW (532 HP) at 1,800 min⁻¹ (rpm)
  - EEC 80/1269, H/P mode: 397 kW (532 HP) at 1,800 min⁻¹ (rpm)
- **Maximum torque** ...... 2,250 Nm (230 kgf·m) at 1,500 min⁻¹ (rpm)
- **Piston displacement** .. 15.681 L
- **Bore and stroke** ...... 147 mm x 154 mm
- **Batteries**............... 2 x 12 V / 170 Ah

**HYDRAULIC SYSTEM**

- **Engine speed sensing system**
- **Main pumps**........... 2 variable displacement axial piston pumps
  - Maximum oil flow .. 2 x 528 L/min
- **Pilot pump**............ 1 gear pump
  - Maximum oil flow .. 30 L/min

**Hydraulic Motors**

- **Travel**................. 2 axial piston motors with parking brake
- **Swing**.................. 2 axial piston motors

**Relief Valve Settings**

- **Implement circuit** ...... 29.4 MPa (300 kgf/cm²)
- **Swing circuit** ........... 28.4 MPa (290 kgf/cm²)
- **Travel circuit** .......... 34.3 MPa (350 kgf/cm²)
- **Pilot circuit** ............ 3.9 MPa (40 kgf/cm²)

**Hydraulic Cylinders**

- **High-strength piston rods and tubes. Cylinder cushion mechanisms provided in boom and arm cylinders to absorb shock at stroke ends.**

**Dimensions**

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Bore</th>
<th>Rod diameter</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boom</td>
<td>2</td>
<td>200 mm</td>
</tr>
<tr>
<td>Arm</td>
<td>1</td>
<td>200 mm</td>
</tr>
<tr>
<td>Bucket</td>
<td>2</td>
<td>180 mm</td>
</tr>
<tr>
<td>Dump</td>
<td>2</td>
<td>130 mm</td>
</tr>
<tr>
<td>Level</td>
<td>1</td>
<td>200 mm</td>
</tr>
</tbody>
</table>

**Hydraulic Filters**

- **Hydraulic circuits use high-quality hydraulic filters. A suction filter is incorporated in the suction line, and full-flow filters in the return line and swing/travel motor drain lines.**

**CONTROLS**

- **Pilot controls. Hitachi’s original shockless valve and quick warm-up system built in the pilot circuit.**
  - **Implement levers** ...... 2
  - **Travel levers with pedals** .......... 2

**UPPERSTRUCTURE**

**Revolving Frame**

- **Welded sturdy box construction, using heavy-gauge steel plates for ruggedness. D-section frame for resistance to deformation.**

**Swing Device**

- **Axial piston motor with planetary reduction gear is bathed in oil. Swing circle is single-row, shear-type ball bearing with induction-hardened internal gear. Internal gear and pinion gear are immersed in lubricant. Swing parking brake is spring-set/hydraulic-released disc type.**
  - **Swing speed** ............ 7.3 min⁻¹ (rpm)

**Operator’s Cab**

- **Independent spacious cab, 1,005 mm wide by 1,795 mm high, conforming to ISO* Standards. (OPG top guard fitted Level II (ISO 10262) compliant cab) Reinforced glass windows on 4 sides for visibility. Reclining seat with armrests; adjustable with or without control levers.**
  - * International Standardization Organization

**UNDERCARRIAGE**

**Tracks**

- **Tractor-type undercarriage. Welded track frame using selected materials. Side frame bolted to track frame. Lubricated track rollers, idlers, and sprockets with floating seals.**
  - **Track shoes with double grousers made of induction-hardened rolled alloy. Heat-treated connecting pins with dirt seals. Hydraulic (grease) track adjusters with shock-absorbing recoil springs.**

**Numbers of Rollers and Shoes on Each Side**

- **Upper rollers** ........... 3
- **Lower rollers** ........... 8
- **Track shoes** ............. 47
- **Full track guard** ........ 1

**Travel Device**

- **Each track driven by axial piston motor through reduction gears for counterrotation of the tracks. Sprockets are replaceable. Parking brake is spring-set/hydraulic-released disc type.**
  - **Automatic transmission system: High-Low.**
  - **Travel speeds** ............
    - High: 0 to 4.1 km/h
    - Low: 0 to 3.1 km/h
  - **Maximum traction force** .............. 560 kN (57,100 kgf)
  - **Gradeability** ............. 70% (35°) continuous
WEIGHTS AND GROUND PRESSURE

ZAXIS 870H: Equipped with 3.6 m³ bottom dump bucket (PCSA heaped)

<table>
<thead>
<tr>
<th>Shoe type</th>
<th>Shoe width</th>
<th>Operating weight</th>
<th>Ground pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Double grouser</td>
<td>650 mm</td>
<td>82 800 kg</td>
<td>132 kPa (1.34 kgf/cm²)</td>
</tr>
</tbody>
</table>

ZAXIS 870H: Equipped with 4.0 m³ tilt dump bucket (PCSA heaped)

<table>
<thead>
<tr>
<th>Shoe type</th>
<th>Shoe width</th>
<th>Operating weight</th>
<th>Ground pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Double grouser</td>
<td>650 mm</td>
<td>81 700 kg</td>
<td>130 kPa (1.32 kgf/cm²)</td>
</tr>
</tbody>
</table>

LOADING SHOVEL

Boom and arms are of all-welded, box-section design. Efficient, automatic level crowding achieved by one-lever control because the parallel link mechanism keeps the bucket digging angle constant, and level cylinder circuit maintains the bucket height constant. (Auto-Leveling Crowd Mechanism)

Loading Shovel Bucket (PCSA heaped)

<table>
<thead>
<tr>
<th>Type</th>
<th>Capacity</th>
<th>Width</th>
<th>No. of teeth</th>
<th>Weight</th>
<th>Bucket type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bottom dump</td>
<td>3.6 m³</td>
<td>2 300 mm</td>
<td>6</td>
<td>6 080 kg</td>
<td>Rock bucket</td>
</tr>
<tr>
<td></td>
<td>4.0 m³</td>
<td>2 460 mm</td>
<td>6</td>
<td>5 620 kg</td>
<td>General purpose bucket</td>
</tr>
<tr>
<td>Tilt dump</td>
<td>4.0 m³</td>
<td>2 360 mm</td>
<td>6</td>
<td>4 980 kg</td>
<td>Rock bucket</td>
</tr>
<tr>
<td></td>
<td>4.4 m³</td>
<td>2 520 mm</td>
<td>6</td>
<td>4 630 kg</td>
<td>General purpose bucket</td>
</tr>
</tbody>
</table>

Loading Shovel Bucket (Transportation data)

<table>
<thead>
<tr>
<th>Bucket capacity</th>
<th>Type</th>
<th>A</th>
<th>B</th>
<th>Max. width</th>
<th>Weight</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>3.6 m³</td>
<td>Bottom dump type</td>
<td>2 280 mm</td>
<td>2 570 mm</td>
<td>2 300 mm</td>
<td>6 080 kg</td>
<td>Rock bucket</td>
</tr>
<tr>
<td>4.0 m³</td>
<td>Bottom dump type</td>
<td>2 300 mm</td>
<td>2 570 mm</td>
<td>2 480 mm</td>
<td>5 620 kg</td>
<td>General purpose bucket</td>
</tr>
<tr>
<td>4.0 m³</td>
<td>Tilt dump type</td>
<td>2 290 mm</td>
<td>2 560 mm</td>
<td>2 360 mm</td>
<td>4 980 kg</td>
<td>Rock bucket</td>
</tr>
<tr>
<td>4.4 m³</td>
<td>Tilt dump type</td>
<td>2 290 mm</td>
<td>2 560 mm</td>
<td>2 520 mm</td>
<td>4 630 kg</td>
<td>General purpose bucket</td>
</tr>
</tbody>
</table>

SERVICE REFILL CAPACITIES

<table>
<thead>
<tr>
<th></th>
<th>litres</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fuel tank</td>
<td>1 120.0</td>
</tr>
<tr>
<td>Engine coolant</td>
<td>116.0</td>
</tr>
<tr>
<td>Engine oil</td>
<td>57.0</td>
</tr>
<tr>
<td>Swing device (each side)</td>
<td>15.0</td>
</tr>
<tr>
<td>Travel device (each side)</td>
<td>11.0</td>
</tr>
<tr>
<td>Hydraulic system</td>
<td>790.0</td>
</tr>
<tr>
<td>Hydraulic oil tank</td>
<td>500.0</td>
</tr>
</tbody>
</table>
**DIMENSIONS**

| A | Distance between tumblers | ZX870H-3 | 4 590 |
| B | Undercarriage length | 5 840 |
| C | Counterweight clearance | 1 680 |
| D | Rear-end swing radius | 4 600 |
| E | Rear-end length | 4 520 |
| F | Overall width of upperstructure | 4 120 |
| G | *Overall height of cab* | 3 780 |
| G | Overall height of high cab (Optional) | 4 880 |
| H | Min. ground clearance | 890 |
| I | Track gauge | 3 450 |
| J | Track shoe width | 650 |
| K | Undercarriage width Extended | 4 100 |
| L | Overall length | 14 110 |
| M | Overall width | 4 430 |
| N | Overall height of boom | 4 900 |

* Excluding track shoe lug

**WORKING RANGES**

| A | Min. digging distance | Bottom Dump Type | 3 310 | Tilt Dump type | 3 110 |
| B | Min. level crowding distance | 5 730 |
| C | Level crowding distance | 3 860 |
| D | Max. digging reach | 10 000 |
| E | Max. digging depth | 4 970 |
| F | Max. cutting height | 10 860 |
| G | Max. dumping height | 7 910 | 4 970 |
| H | Max. bucket opening width | 1 600 | — |
| Digging force kN (lbf, lbf) | 441 (45 000) |

Excluding track shoe lug
TRANSPORTATION

BASIC MACHINE (WITHOUT COUNTERWEIGHT)

COUNTERWEIGHT 13 300 kg
Overall height: 1 620 mm

SIDE FRAME

LOADING SHOVEL FRONT ATTACHMENT

LOADING SHOVEL FRONT ATTACHMENT (Without Bucket)
Weight: 11 400 kg
Overall width: 1 450 mm

Refer to data on the P31 mention for the sidewalk.
Refer to data on the P33 mention for the loading shovel bucket.
## ZX870H-3 LOADING SHOVEL

### STANDARD EQUIPMENT

**ENGINE**
- H/P mode control
- P mode control
- E mode control
- 50 A alternator
- Dry-type air double filter with evacuator valve (with air filter restriction switch for monitor)
- Cartridge-type engine oil filter
- Cartridge-type fuel filter
- Fuel pre-filter
- Radiator, oil cooler and intercooler with dust protective net
- Radiator reserve tank
- Fan guard
- Isolation-mounted engine
- Auto-idle system

**HYDRAULIC SYSTEM**
- Engine speed sensing system
- E-P control system
- Shockless valve in pilot circuit
- Control valve with main relief valve
- Suction filter
- Full-flow filter
- Pilot filter
- Drain filter
- Quick warm-up system for pilot circuit

**CAB**
- H/R cab
- OPG top guard fitted Level II (ISO 10262) compliant cab
- All-weather sound suppressed steel cab
- Laminated round glass (green colour) front window
- 6 fluid-filled elastic mounts
- Openable windows; upper and lower front, and left side
- Intermittent windshield wipers
- Front window washer
- Adjustable reclining suspension seat with adjustable armrests
- Electric double horn
- AM-FM radio with digital clock
- Auto-idle selector
- Retractable Seat belt
- Drink holder
- Cigarette lighter
- Ashtray
- Storage box
- Glove compartment
- Floor mat
- Short wrist control levers
- Auto control air conditioner
- Pilot control shut-off lever
- Engine shut-off switch
- Transparent roof with slide curtain

**MONITOR SYSTEM**
- Display of meters: water temperature, hour, fuel rate, clock
- Other displays: auto-idle, glow, rearview monitor, operating conditions, etc
- Alarms: overheat, engine warning, engine oil pressure, alternator, minimum fuel level, air filter restriction, overload, etc
- Alarm buzzers: overheat, engine oil pressure, overload

**LIGHTS**
- 3 working lights
- 2 cab lights

**UNDERCARRIAGE**
- Travel parking brake
- Travel motor covers
- Full track guard
- Idler track guard
- Bolt-on sprocket
- Upper and lower rollers
- Reinforced track links with pin seals
- 650 mm double grouser shoes

**FRONT ATTACHMENTS**
- Loading shovel front with Auto-Leveling Crowd mechanism
- Dual-support-type boom/arm/bucket pin linkage
- Double lip pin seals plus O-ring with protector ring at arm top.
- 3.6 m³ (PCSA heaped) Rock bucket (Bottom dump type)

**MISCELLANEOUS**
- Standard tool kit
- Lockable machine covers
- Lockable fuel filling cap
- Skid-resistant tapes, plates, handrails and sidewalk
- Travel direction mark on track frame
- Onboard information controller
- Theft deterrent system

### OPTIONAL EQUIPMENT

**ENGINE**
- H/P mode control
- Dry-type air double filter with evacuator valve (with air filter restriction switch for monitor)
- Cartridge-type engine oil filter
- Cartridge-type fuel filter
- Fuel pre-filter
- Radiator, oil cooler and intercooler with dust protective net
- Radiator reserve tank
- Fan guard
- Isolation-mounted engine
- Auto-idle system

**HYDRAULIC SYSTEM**
- Engine speed sensing system
- E-P control system
- Shockless valve in pilot circuit
- Control valve with main relief valve
- Suction filter
- Full-flow filter
- Pilot filter
- Drain filter
- Quick warm-up system for pilot circuit

**CAB**
- H/R cab
- OPG top guard fitted Level II (ISO 10262) compliant cab
- All-weather sound suppressed steel cab
- Laminated round glass (green colour) front window
- 6 fluid-filled elastic mounts
- Openable windows; upper and lower front, and left side
- Intermittent windshield wipers
- Front window washer
- Adjustable reclining suspension seat with adjustable armrests
- Electric double horn
- AM-FM radio with digital clock
- Auto-idle selector
- Retractable Seat belt
- Drink holder
- Cigarette lighter
- Ashtray
- Storage box
- Glove compartment
- Floor mat
- Short wrist control levers
- Auto control air conditioner
- Pilot control shut-off lever
- Engine shut-off switch
- Transparent roof with slide curtain

**MONITOR SYSTEM**
- Display of meters: water temperature, hour, fuel rate, clock
- Other displays: auto-idle, glow, rearview monitor, operating conditions, etc
- Alarms: overheat, engine warning, engine oil pressure, alternator, minimum fuel level, air filter restriction, overload, etc
- Alarm buzzers: overheat, engine oil pressure, overload

**LIGHTS**
- 3 working lights
- 2 cab lights

**UNDERCARRIAGE**
- Travel parking brake
- Travel motor covers
- Full track guard
- Idler track guard
- Bolt-on sprocket
- Upper and lower rollers
- Reinforced track links with pin seals
- 650 mm double grouser shoes

**FRONT ATTACHMENTS**
- Loading shovel front with Auto-Leveling Crowd mechanism
- Dual-support-type boom/arm/bucket pin linkage
- Double lip pin seals plus O-ring with protector ring at arm top.
- 3.6 m³ (PCSA heaped) Rock bucket (Bottom dump type)

**MISCELLANEOUS**
- Standard tool kit
- Lockable machine covers
- Lockable fuel filling cap
- Skid-resistant tapes, plates, handrails and sidewalk
- Travel direction mark on track frame
- Onboard information controller
- Theft deterrent system

Prior to operating this machine, including satellite communication system, in a country other than a country of its intended use, it may be necessary to make modifications to it so that it complies with the local regulatory standards (including safety standards) and legal requirements of that particular country. Please do not export or operate this machine outside the country of its intended use until such compliance has been confirmed. Please contact your Hitachi dealer in case of questions about compliance.

These specifications are subject to change without notice. Illustrations and photos show the standard models, and may or may not include optional equipment, accessories, and all standard equipment with some differences in colour and features. Before use, read and understand the Operator’s Manual for proper operation.

Hitachi Construction Machinery
www.hcme.com

KS-EN115EU